

# Flexible bread line



This bread line is developed and manufactured with the intention to be a user-friendly and flexible bread line with high capacity and efficiency. The line, with a capacity of up to 1800 pcs/hour, handles a variety of dough types and bread sizes. An accurate and gentle dough treatment provides high quality on the bread products. All machines are produced in Sweden according to the CE-regulations.



# Flexible bread line

## SD-180 Suction dough divider



- Hopper 100 l
- Stainless steel covers
- Variable speed
- Very accurate scaling
- Easy and safe handling, and maintenance

### Options:

- Non-stick coated hopper
- Flour duster
- Minipiston 35-250 gr
- 225 l hopper
- Outfeed roller for sticky dough

	SD180XS	SD 180	SD180XL
Weight range	70-1000 gr	120-1600 gr	180-2300 gr
Capacity	750-1800 pcs/hour		

## CR-310GM Conical rounder



- Centrally adjustable tracks
- Non-stick coated cone and tracks
- Rounding length up to 4 meters
- Patented

### Options:

- Frequency converter
- Flour duster
- Cold/hot air blowing unit
- Outfeed conveyor
- Outfeed roller for sticky dough

Weight range	30-1800 gr
Capacity	Up to 3600 pcs/hour

## IPP Intermediate pocket prover



- Stainless steel
- Non-stick coated transfer box
- Infeed V-belt conveyor
- Collection drawers
- Electric control panel
- Central electric cabinet

### Options:

- Double infeed conveyor
- Outfeed conveyor
- Humidification System
- Modular system, 132-940 pockets
- UV-light

Weight range	100-1500 gr
Capacity	Up to 3000 pcs/hour

## MO-671 Moulder

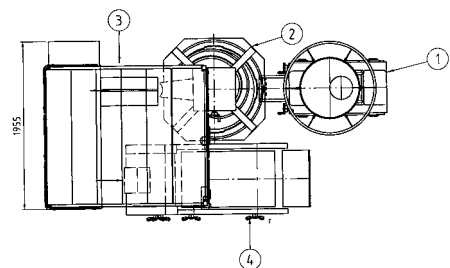
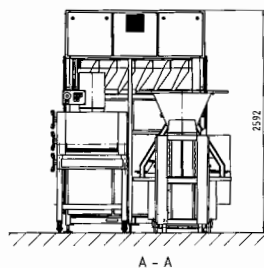
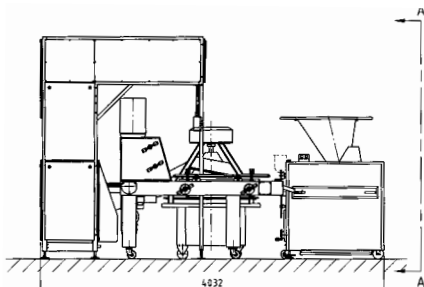


- Very flexible moulder
- Working width 650 mm
- Two pair of rollers
- Foldable and easy adjustable pressure board with two wedges

### Options:

- Variable speed
- Lower side guides non-stick coated

Weight range	30-1800 gr
Capacity	Up to 3000 pcs/hour



1. Divider SD-180
2. Cone Rounder CR-310 GM
3. Pocket Prover IPP
4. Moulder MO-671